



## INSTALLATION INFO for DNA TC-BM13E24-S2-SET

Application: BMW R1300 GS 23'-24'

The DNA High Performance Stage 2 air box covers set TC-BM13E24-S2-SET is designed to replace the stock plastic air box covers. Combined with the DNA High Performance Filter P-BM13E23-01/SET (sold separately) will increase the Airflow, filtering efficiency, Power, Torque and Throttle response.

1. Remove the stock air filters and covers, Be very careful when removing the stock filters and frame, so debris doesn't fall in the clean side of the air box.

**Attention:** the plastic OEM covers will **NOT** be used anymore.

2. Install the DNA filters, following install the Stage 2 Air box Covers.  
Do Not overtighten the screws!



Service every 15.000 km or earlier when used in extremely dusty environment.

Follow the above procedure each time you need to remove the DNA filter for servicing it.

Use the dedicated DNA Service Kit DSK-3001 (sold separately) to clean and re-oil, following the instructions included with the service kit.

**Attention!** Product is designed for race use or closed circuit use only. In some countries it may be illegal to use on public roads.

Recalibration of the fuel injection is necessary for optimum performance.

The manufacturer and seller make no warranties express or implied which extend beyond the description of the goods contained herein.

Any description of this product is for the purpose of identifying it and shall not be deemed to create an express warranty.

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